



welding equipment



simple. good.

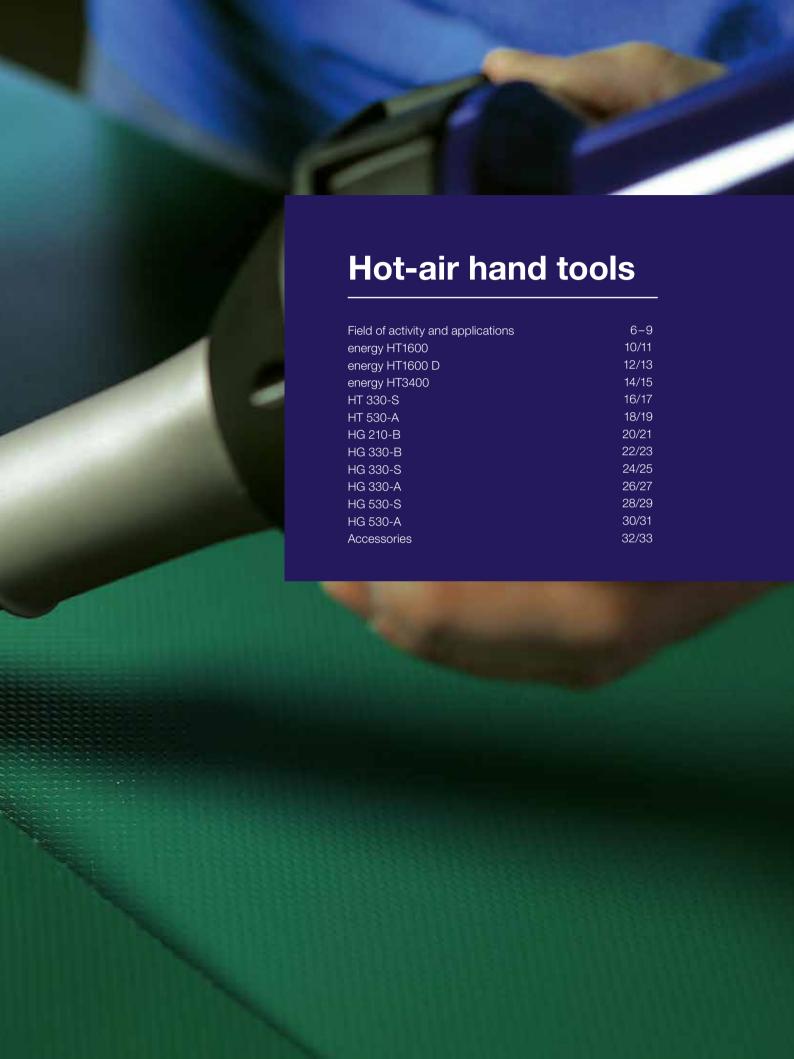


Hot-air hand tools Accessories	4-31 32-33
Flat and pitched roofs	34-39
Technical textiles and industrial fabrics	40-49
Civil Engineering / GEO	50-57
Plastic Fabrication	58-63









# Field of activity and applications

	energy HT1600	energy HT1600 D	energy HT3400	HT 330-S	HT 530-A
Field of activity					
Building sites (outdoor)	✓	✓	✓		
Industry (indoor, continuous use)	✓	✓	✓	✓	✓
House & garden (indoor, short-term use)	✓	✓	✓	✓	✓
Applications					
Welding Roofing membranes, protective and sealing foils (overlap welding), plastic containers & joints (pull welding), repairing bumpers	***	***		*	**
Soldering Copper piping, soldering copper sheet seams, soft soldering, desoldering electrical contact points	**	***	**	**	**
Drying Drying, dehumidifying, hardening (adhesive and putty, paint)	***	***	***	***	***
Lifting / Removing Lifting or removing protective, decorative or special membranes on a range of surfaces	*	*	**	***	***
Heating, activating Lighting / stoking barbecue charcoal, warming/heating (defrosting) objects, activating special adhesive (gluing wooden edges, dressing leather), loosening blocked screws / clamps	**	**	***	***	***
Catalog page	10/11	12/13	14/15	16/17	18/19

	energy HT1600	energy HT1600 D	energy HT3400	HT 330-S	HT 530-A
Applications					
Cleaning Paint, plastics, joint sealants, softening/ removing adhesive, heating and removing adhesive film and textiles, burning weeds	**	本本	***	**	***
Smoothing Smoothing / stretching leather goods by warming the entire surface	**	***	***	**	***
<b>Deforming</b> Shaping / deforming plastic profiles (pipes, plates, etc.)	**	**	***	**	***
Shrinking Shrinking shrink tubes and solder sleeves, shrinking hoses, shrink wrap- ping objects with packaging film	本本本	***	***	***	***
Melting Heating / liquefying bitumen roof repairs, renovate / repair cracks and scratches in plastic, fasten textile yarns and rope endings	**	**	***	**	***
Catalog page	10/11	12/13	14/15	16/17	18/19



# Field of activity and applications

		P	P	P	The same of the sa	P
	HG 210-B	HG 330-B	HG 330-S	HG 330-A	HG 530-S	HG 530-A
Field of activity						
Building sites (outdoor)						
<b>Industry</b> (indoor, continuous use)	<b>(√)</b>	<b>(√)</b>	<b>(√)</b>	<b>(√)</b>	<b>(√)</b>	<b>(√)</b>
House & garden (indoor, short-term use)	✓	✓	✓	✓	✓	✓
Applications						
Welding Roofing membranes, protective and sealing foils (overlap welding), plastic containers & joints (pull welding), repairing bumpers			*	**	*	**
Soldering Copper piping, soldering copper sheet seams, soft soldering, desoldering electrical contact points	*	*	**	***	**	***
<b>Drying</b> Drying, dehumidifying, hardening (adhesive and putty, paint)	***	***	***	***	***	***
<b>Lifting / Removing</b> Lifting or removing protective, decorative or special membranes on a range of surfaces	**	**	***	***	***	***
Heating, activating Lighting / stoking barbecue charcoal, warming/heating (defrosting) objects, activating special adhesive (gluing wooden edges, dressing leather), loosening blocked screws / clamps	**	**	**	***	**	***
Catalog page	20/21	22/23	24/25	26/27	28/29	30/31

	>	7	7	-	P	P
	HG 210-B	HG 330-B	HG 330-S	HG 330-A	HG 530-S	HG 530-A
Applications						
Cleaning Paint, plastics, joint sealants, softening/ removing adhesive, heating and removing adhesive film and textiles, burning weeds	**	**	**	***	**	***
Smoothing Smoothing / stretching leather goods by warming the entire surface	*	*	**	***	**	***
<b>Deforming</b> Shaping / deforming plastic profiles (pipes, plates, etc.)	**	**	**	***	**	***
Shrinking Shrinking shrink tubes and solder sleeves, shrinking hoses, shrink wrap- ping objects with packaging film	***	***	***	***	***	***
Melting Heating / liquefying bitumen roof repairs, renovate / repair cracks and scratches in plastic, fasten textile yarns and rope endings	**	**	**	***	**	本本本
Catalog page	20/21	22/23	24/25	26/27	28/29	30/31

# energy HT1600: the hot-air hand tool that can be used anywhere

The energy HT1600 is a compact, high-performance hot-air hand tool suitable for a wide range of professional applications. This tool is a firm favorite thanks to its modern design, solid performance and unbeatable value.

Hot-air hand tool

## energy HT1600

- Variable temperature control up to 700°C
- Ceramic heating element
- Robust brush motor
- Ergonomic handle
- Dust filter

#### Technical data

Voltage	٧~	120	230	
Max. power	W	1600	1600	
Temperature	°C	40 - 700		
Air volume (20°)	l/min	240		
Dimensions L $\times$ W ( $\varnothing$ handle)	mm	346 × 101 (59)		
Nozzle seat $\varnothing$	mm	31.5		
Weight	kg	1.0		
Conformity marking		(	:€	
Protection class II				

### **Delivery contents**

Hand tool, one set replacement carbon brushes, instruction manual, cardboard tool packaging

### Article no.

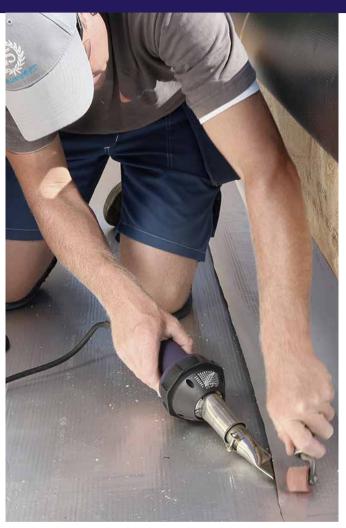
 energy HT1600, 230 V / 1600 W, CN plug
 148.003

 energy HT1600, 230 V / 1600 W, EU plug
 120.881

 energy HT1600, 230 V / 1600 W, UK plug
 126.732

 energy HT1600, 120 V / 1600 W, US plug
 123.898







energy HT1600 kit solutions	Plastic welding kit	Overlap welding kit	Shrinking kit
230 V / 1600 W, UK plug		126.767	125.016
230 V / 1600 W, EU plug	120.883	120.882	125.015
230 V / 1600 W, CN plug	120.988	120.888	
120 V / 1600 W, US plug	120.886	120.885	
Accessories (included in kit)			
<b>130.632</b> Tubular nozzle $\varnothing$ 5 mm	•		
<b>146.740</b> Speed welding nozzle $\varnothing$ 4 mm	•		
130.891 Wide slot nozzle 40 mm		•	•
130.631 Wide slot nozzle 20 mm		•	•
130.611 Pressure roller 40 mm, silicone		•	
119.344 Spoon reflector			•
125.810 Carbon brushes for motor	•	•	•
Plastic case	•	•	•



¥ 32/33 **Д** 



# energy HT1600 D: the digitally-controlled hot-air hand tool

The energy HT1600 D is a compact and robust hot-air hand tool with a powerful blower, digital temperature control and LCD display. Thanks to integrated temperature probe control, this device is particularly suitable for reproducible and process-relevant applications.

Hot-air hand tool

## energy HT1600 D

- Digital temperature control from 40 620°C
- Ceramic heating element
- Robust brush motor
- Ergonomic handle
- Cooldown function
- Memory settings
- Dust protection

#### Technical data

Voltage	V~	120	230
Max. power	W	1600	1600
Temperature	°C	40 - 620	
Air volume (20°)	I/min	120 - 240	
Dimensions L $\times$ W ( $\varnothing$ handle)	mm	360 × 101 (59)	
Nozzle seat $\varnothing$	mm	3	1.5
Weight	kg		1.2
Conformity marking		(	:€
Protection class II			

### **Delivery contents**

Hand tool, one set replacement carbon brushes, instruction manual, cardboard tool packaging

### Article no.

energy HT1600 D, 230 V / 1600 W, CN plug	160.176
energy HT1600 D, 230 V / 1600 W, EU plug	160.170
energy HT1600 D, 230 V / 1600 W, UK plug	160.173
energy HT1600 D, 120 V / 1600 W, US plug	160.179







energy HT1600 D kit solutions	Plastic welding kit	Overlap welding kit
230 V / 1600 W, UK plug	160.175	160.174
230 V / 1600 W, EU plug	160.172	160.171
230 V / 1600 W, CN plug	160.178	160.177
120 V / 1600 W, US plug	160.181	160.180
Accessories (included in kit)		
<b>130.632</b> Tubular nozzle $\varnothing$ 5 mm	•	
<b>146.740</b> Speed welding nozzle $\varnothing$ 4 mm	•	
130.891 Wide slot nozzle 40 mm		•
130.631 Wide slot nozzle 20 mm		•
130.611 Pressure roller 40 mm, silicone		•
125.810 Carbon brushes for motor	•	•
Plastic case	•	•



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## energy HT3400: the powerful hot-air hand tool

The energy HT3400 is the ideal tool for performance-intensive work with plastic. The 3400 W heat output can be easily and infinitely adjusted, and can be used for large-scale shrinking, bending, heating and drying work with the corresponding nozzles.

Hot-air hand tool

## energy HT3400

- Variable temperature control up to 650°C
- High-performance 3400 W heat output
- Ceramic heating element
- Robust brush motor
- Ergonomic handle
- Dust filter

#### Technical data

Max. power W 3400	
Temperature °C 40 - 650	
Air volume (20°) I/min 320	
Dimensions L $\times$ W ( $\varnothing$ handle) mm 348 $\times$ 101 (59)	
Nozzle seat $\varnothing$ mm 50	
Weight kg 1.3	
Conformity marking C €	
Protection class II	

### **Delivery contents**

Hand tool, one set replacement carbon brushes, instruction manual, cardboard tool packaging

#### Article no.

energy HT3400, 230 V / 3400 W, EU plug energy HT3400, 230 V / 3400 W, CN plug

128.723 128.669





energy HT3400 kit solutions	Universal kit
230 V / 3400 W, EU plug	130.698
230 V / 3400 W, CN plug	130.697
Accessories (included in kit)	
130.633 Spoon reflector	•
130.650 Wide slot nozzle 70 mm	•
125.810 Carbon brushes for motor	•
Plastic case	•









# HT 330-S Universal Kit: Set for universal plastics processing

The HT 330-S Universal Kit is suitable for various professional and industrial indoor hot air applications. In addition to the heat gun, the set includes a wide-slot nozzle, a tube nozzle and a spoon reflector.

Hot-air hand tool

## HT 330-S Universal Kit

- Cooling stages
- Heat protection to prevent burns
- Ergonomically shaped handle
- Suspension device (spring-loaded suspension)
- Easy to use

Lect	nnical	data

V~	100 - 230
W	2000
°C	80 - 600
I/min	550
mm	$359 \times 90 (50)$
mm	35.5
kg	0.65
	(€
	W °C I/min mm

Only available as a kit (hot-air hand tool incl. accessories)





HT 330-S kit solutions	Universal kit
100 V / 1200 W, JP plug	128.727
120 V / 1400 W, US plug	128.770
230 V / 2000 W, AU plug	128.779
230 V / 2000 W, CN plug	128.780
230 V / 2000 W, EU plug	128.781
230 V / 2000 W, UK plug	128.782
Accessories (included in kit)	
119.341 Glass protection nozzle	•
<b>119.343</b> Tubular nozzle Ø 20 mm	•
119.344 Spoon reflector	•
Carton tool packaging	•
Instruction manual	•





# HT 530-A Universal kit: Beginner kit for plastic welding

The HT 530-A universal kit from Weldy is suitable for various indoor plastic welding jobs and hot air applications. In addition to the HT 530-A heat gun, five useful accessories are included in the kit.

Hot-air hand tool

### HT 530-A Universal kit

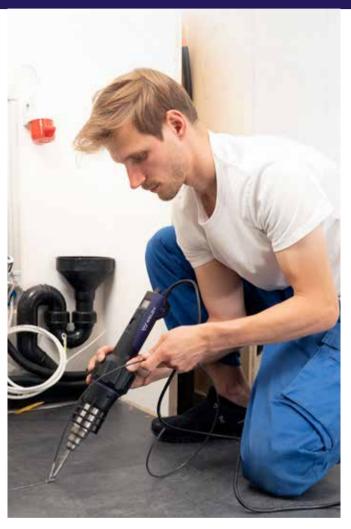
- Configurable, multifunctional button (Miracle Key)
- Sensor-controlled Eco mode saves energy
- Quick temperature selection via multifunction knob
- Adjustable temperature limiter
- Five accessories included in the set

### Technical data

Voltage	V~	100 - 230
Max. power	W	2300
Temperature	°C	80 - 650
Air volume (20°)	I/min	200 - 550
Dimensions L $\times$ W ( $\varnothing$ handle)	mm	$359 \times 90 (50)$
Nozzle seat $\varnothing$	mm	35.5
Weight	kg	0.7
Conformity marking		C€
Protection class II		

Only available as a kit (hot-air hand tool incl. accessories)





HT 530-A kit solutions	Universal kit
100 V / 1300 W, JP plug	129.473
120 V / 1500 W, US plug	129.475
230 V / 2300 W, AU plug	129.550
230 V / 2300 W, CN plug	129.551
230 V / 2300 W, EU plug	129.552
230 V / 2300 W, UK-plug	129.553
Accessories (included in kit)	
119.344 Spoon reflector	•
<b>119.345</b> Tubular nozzle ∅ 6 mm	•
<b>119.346</b> Wide slot nozzle 25 mm	•
119.347 Soldering reflector	•
119.348 Pressure roller (ABS) 30 mm	•
Carton tool packaging	•
Instruction manual	•





Zubehör

# HG 210-B: the handy, lightweight hot-air hand tool

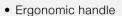
With its two-stage blower and heating unit (350°C / 550°C), the reliable, easy-to-use HG 210-B hot-air hand tool is a firm favorite for do-it-yourself projects around the house or in the hobby room. The numerous uses range from removing paint and defrosting pipes to loosening rusty screws.

// WELDY

Hot-air hand tool

### **HG 210-B**

- Two temperature settings, 350°C / 550°C
- Ease of use









Voltage	V~	120	230	
Max. power	W	1200	1600	
Temperature	°C	350/550	350/550	
Air volume	I/min	250 / 400	350/500	
Dimensions L $\times$ W $\times$ H	mm	235 × 80 ×	$235 \times 80 \times 245$	
Weight	kg	0.5		
Conformity marking		C€		
Protection class II				

### **Delivery contents**

Hand tool, instruction manual, cardboard tool packaging

## Article no.

HG 210-B, 230 V / 1600 W, EU plug	124.148
HG 210-B, 230 V / 1600 W, CN plug	124.149
HG 210-B, 230 V / 1600 W, CH plug	124.426
HG 210-B, 230 V / 1600 W, UK plug	124.427
HG 210-B, 230 V / 1600 W, AUS plug	124.428
HG 210-B, 120 V / 1200 W, US-plug not polarized	124.785











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## HG 330-B: The WELDY compact hot-air blower

The high-efficiency HG 330-B hot-air blower – also known as a heat gun – has two fast temperature switching stages for selecting between 350°C and 550°C, which allows it to meet the requirements for a wide range of specialist and home improvement tasks. Whether paint and varnish removal, refreshing of plastic parts, loosening valves and fittings or defrosting pipes, thanks to its low weight and comfortable handle, the HG 330-B hot-air blower is a useful tool for various tasks that require hot air.

Hot-air hand tool

### **HG 330-B**

- Combines efficiency with good performance
- Two fast temperature switching stages
- Reasonably priced entry-level unit for professionals and do-it-yourselfers
- Well-suited for processing plastic films and
   The state and files.







Universal Kit	Car Wrapping Kit (5 m cable)
124.403	
164.323	128.353
134.690	128.619
131.321	
133.771	
123.155	128.355
120.128	
•	
•	
	•
	•
•	•
•	•
	124.403 164.323 134.690 131.321 133.771 123.155





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## HG 330-S: The WELDY multi-functional hot-air blower

HG 330-S is a high-performance hot-air blower, which is also referred to as a heat gun. It is designed for many professional and home improvement tasks, with continuous rapid temperature selection between 80°C and 600°C and a two-stage blower. Whether for paint or varnish removal, mounting and shrinking plastic films, refreshing plastic parts with hot air, defrosting pipes – the HG 330-S hot-air blower makes tasks that require hot air easier thanks to high heat and blowing strength, with low weight and an ergonomic design.

Hot-air hand tool

### **HG 330-S**

- Can be used for multiple functions
- Infinitely variable rapid temperature selection and two-stage blower
- High heat and blowing performance
- Well-suited for refreshing plastic parts, for example on or in cars





HG 330-S Universal Kit	
230 V / 2000 W, CN plug	124.404
230 V / 2000 W, EU plug	164.324
230 V / 2000 W, CH plug	134.691
230 V / 2000 W, UK plug	131.322
230 V / 2000 W, AUS plug	133.772
120 V / 1400 W, US plug, polarized (UL)	123.156
100 V / 1200 W, JP plug	120.129
Accessories (included in kit)	
119.341 Glass protection nozzle	•
119.343 Tubular nozzle Ø 20 mm	•
119.344 Spoon reflector	•
Carton tool packaging	•
Instruction manual	•





## HG 330-A: The powerful WELDY hot-air blower

The HG 330-A hot-air blower, also known as a hot-air blower, is powerful and easy to operate. The convenient hot-air blower can be used for countless applications. The working temperature can be adjusted in five-degree intervals between 80°C to 650°C. Thanks to digital temperature control, the set specification temperature is fixed and remains constant – independently of the air-quantity setting and the nozzle accessory used.

Hot-air hand tool

### **HG 330-A**

- Digital temperature control for constant operating temperature
- Suitable for numerous applications including but not restricted to the welding of plastic covers and containers as well as car wrapping
- Ergonomic handle design for easy handling
- Five configurable memory locations for temperature and air stages



The handy, light hot-air blower is ideally suited for large-surface bonding on cars, foils, plastic welding work, cable shrinking, loosening screws, ski-repair work and shaping pipe flanges.



HG 330-A Universal Kit	
230 V / 2300 W, CN plug	124.405
230 V / 2300 W, EU plug	164.325
230 V / 2300 W, CH plug	134.692
230 V / 2300 W, UK plug	131.323
230 V / 2300 W, AUS plug	133.773
120 V / 1500 W, US plug, polarized (UL)	123.157
100 V / 1300 W, JP plug	120.130
Accessories (included in kit)	
Accessories (included in kit) 119.343 Tubular nozzle Ø 20 mm	•
,	•
119.343 Tubular nozzle Ø 20 mm	-
119.343 Tubular nozzle Ø 20 mm 119.344 Spoon reflector	•
119.343 Tubular nozzle Ø 20 mm 119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm	•
119.343 Tubular nozzle Ø 20 mm 119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm 119.346 Wide slot nozzle 25 mm	•
119.343 Tubular nozzle Ø 20 mm 119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm 119.346 Wide slot nozzle 25 mm 119.348 Pressure roller (ABS) 30 mm	•





Accessories

## HG 530-S: The multi-functional hot-air blower for professionals by WELDY

The HG 530-S is a powerful hot-air blower with quick and infinitely variable temperature selection from 80°C through 620°C for use in numerous technical and industrial applications. Example applications for which it can be used include the professional removal of paint and varnish, shrinking and expanding plastic films, and smoothing and stretching leather and other sensitive materials. Thanks to a combination of regulated heating capacity, high fan

Hot-air hand tool

### **HG 530-S**

- Durable ceramic heating element
- Ergonomic handle design for easy handling
- Lightweight and well-balanced
- Versatile and suitable for professional applications



speed, low weight, and ergonomic handle design, the HG 530-S hot-air blower is suitable for multi-functional use and makes working with hot air significantly easier.



HG 530-S Universal Kit	
230 V / 2000 W, CN plug	124.406
230 V / 2000 W, EU plug	164.326
230 V / 2000 W, CH plug	134.693
230 V / 2000 W, UK plug	131.324
230 V / 2000 W, AUS plug	133.774
120 V / 1500 W, US plug, polarized (UL)	123.158
100 V / 1300 W, JP plug	120.131
Accessories (included in kit)	
Accessories (included in kit) 119.344 Spoon reflector	•
,	•
119.344 Spoon reflector	-
119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm	-
119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm 119.346 Wide slot nozzle 25 mm	•
119.344 Spoon reflector 119.345 Tubular nozzle ∅ 6 mm 119.346 Wide slot nozzle 25 mm 119.347 Solder reflector nozzle	•
119.344 Spoon reflector 119.345 Tubular nozzle Ø 6 mm 119.346 Wide slot nozzle 25 mm 119.347 Solder reflector nozzle 119.348 Pressure roller (ABS)30 mm	•





Accessories



## HG 530-A: The powerful hot-air blower for professionals by WELDY

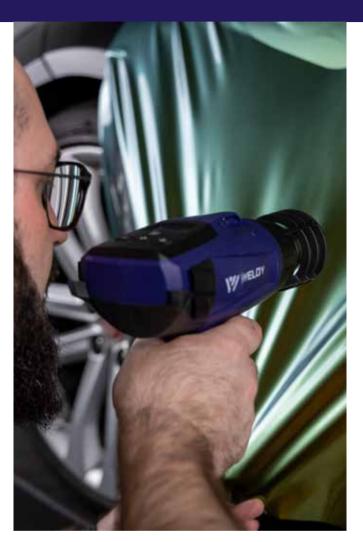
The HG 530-A hot-air blower is compact, lightweight, and ergonomic. Its high heating and blower capacities make it one of the strongest hot-air blowers. Infinitely variable digital temperature control keeps its operating temperature constant at between 80°C and 650°C, whatever the air quantity setting and whichever nozzle accessories are being used. The multi-functional HG 530-A hot-air blower is suitable for use in a wide variety of industrial applications including car wrapping, cable shrinking, loosening screws or fittings, etc.

Hot-air hand tool

### **HG 530-A**

- Durable ceramic heating element
- Ergonomic handle design for easy handling
- Lightweight and well-balanced
- Versatile and suitable for professional applications







Kit HG 530-A kit solutions	Universal Kit	Car Wrapping Kit (5 m cable)
230 V / 2300 W, CN plug	124.407	
230 V / 2300 W, EU plug	164.327	128.354
230 V / 2300 W, CH plug	134.694	128.620
230 V / 2300 W, UK plug	131.325	
230 V / 2300 W, AUS plug	133.775	
120 V / 1500 W, US plug, polarized (UL)	123.159	128.356
100 V / 1300 W, JP plug	120.132	
Accessories (included in kit)		
119.344 Spoon reflector	•	
<b>119.345</b> Tubular nozzle $\varnothing$ 6 mm	•	
119.346 Wide slot nozzle 25 mm	•	
119.347 Solder reflector nozzle	•	
119.348 Pressure roller (ABS)30 mm	•	
165.036 Heat protection		•
165.041 Air inlet cover set		•
Carton tool packaging	•	•
Instruction manual	•	•





≥ 32/33



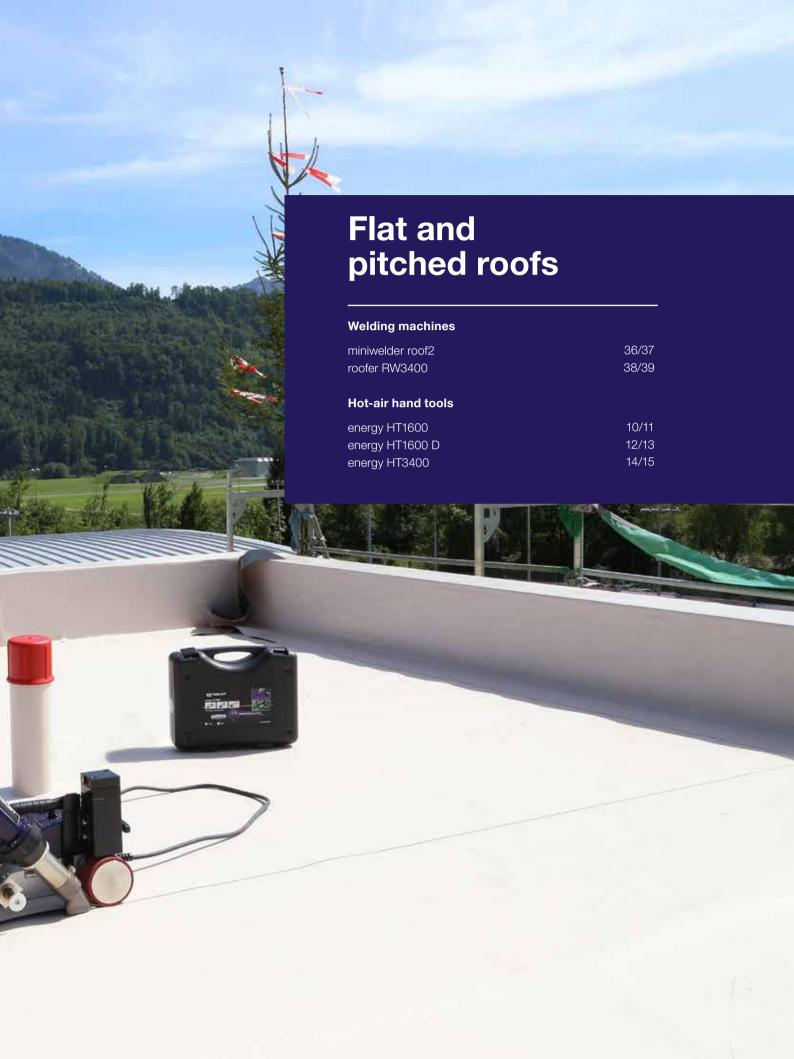
Accessories H	lot-air hand tool					HG 330-S HG 330-A/HG 530-S/HG 53-	HIG 530-A								330-8 HG 330-A/HG 530-S/HG 530-A
		1600	1600D	000		/HG 530-S				1800	1600D	3400			/HG 530-S
Nozzles		energy HT	energy HT energy HT	HT 330-S HT 530-A	HG 210-B HG 330-B	HG 330-S HG 330-A				energy HT	energy HT	HT 330-S	HG 210 B	HG 330-B	S-020-5 HG 330-A
	<b>130.632 / 147.250 (reinforced)</b> Tubular nozzle Ø 31.5 mm, Ø 5 mm, 37 mm, 15° angled	•	•						<b>119.343</b> Tubular nozzle Ø 35.5 mm, Ø 20 mm, 30 mm, straight			•	•	•	•
M	<b>146.740</b> Speed welding nozzle $\varnothing$ 8 mm, round $\varnothing$ 4 mm	٠	•	•		•		- Ail	119.345 Tubular nozzle $\varnothing$ 35.5 mm, $\varnothing$ 6 mm, 75 mm, straight				•		•
V	125.315 Speed welding nozzle $\varnothing$ 8 mm, round $\varnothing$ 5 mm	•	•	•	•	•		THE STATE OF THE S	<b>129.410</b> Tubular nozzle $\varnothing$ 35.5 mm, $\varnothing$ 8 mm, 42 mm, 15° angled				•		•
$\mathcal{L}$	<b>127.833</b> Speed welding nozzle Ø 8 mm, 7 mm triangular profile	•	•	•		•			119.346 Wide slot nozzle $\varnothing$ 35.5 mm, 25 $\times$ 3 mm, 15° angled				•		•
	<b>147.248</b> Tacking nozzle Ø 8 mm	•	•	•		•			119.347 Soldering reflector $\varnothing$ 35.5 mm, 13 $\times$ 5 $\times$ 10 mm				•		•
	133.174 Smoothing nozzle Ø 8 mm	•	•	•		•		4	<b>119.344</b> $\varnothing$ 35.5, 40 × 35 mm, <b>130.633</b> $\varnothing$ 50.0, 60 × 55 mm Spoon reflector, 90° angled	•	•	•	• •	•	•
	<b>130.891 124.777 (reinforced)</b> Wide slot nozzle Ø 31.5 mm, 40 × 2 mm, 15° angled	•	•					P	148.442 Sieve reflector $\varnothing$ 31.5, 50 $\times$ 34 mm, 75° angled	•	•				
	<b>130.631 124.772 (reinforced)</b> Wide slot nozzle Ø 31.5 mm, 20 × 2 mm, 15° angled	•	•					General Access	sories						
ST.	<b>130.650</b> Wide slot nozzle Ø 50 mm, 70 × 10 mm, straight		•					Mr.	119.177 Contour scraper	•	• •	•	• •	• •	•
	119.342 Wide slot nozzle $\varnothing$ 35.5, 50 $\times$ 3 mm, straight			• •	٠	• •			119.178 Contour scraper set	•	• •	•	• •	•	•
	119.341 Glass protection nozzle $\varnothing$ 35.5, 50 $\times$ 5 mm, straight			• •	•	• •			153.894 Quarter moon knife, 100 mm stainless steel blade, with wooden handle	•	•				

		thergy HT1600	nergy HT16oon	thergy HT3400	1T 330-S	1T 530-A	1G 210-B	<sup>1G</sup> 330-B	HG 330-S	HG 330-A/HG 530-S/HG 530.
	153.895 Leather case for crescent- shaped cutter	•	•	Đ	_	_	_	_	_	_
	<b>132.050</b> Trimming guide for 153.894 and 124.336	•	•							
0	130.611 40 mm* 130.146 30 mm* * with ball bearing Pressure roller, silicone	•	•	•						
-	131.693 Pressure roller 30 mm, PTFE	•	•							
8	<b>135.750</b> Pressure roller 6 mm, brass	•	•							
S Market	,119.348 Pressure roller (ABS) 30 mm					•				•
	130.612 Brass wire brush, with wooden handle	•	•							
	<b>154.089</b> Spring balancer						•			
	123.805 (230 V) 123.895 (120 V) Heating element HT1600	•								
	<b>158.802 (230 V)</b> <b>158.805 (120 V)</b> Heating element HT1600 D		•							
S. Landon	<b>124.322 (230 V)</b> Heating element HT3400			•						









## miniwelder roof2: lightweight, tolerant, economical

Lightweight and easy to use. The miniwelder roof2 can be used on all pitched roofs and is ideal for all PVC and TPO inner roof membranes, up to 1 mm. The inner roof membrane does not flap when welding as the hot-wedge technology requires no blower air. Save money on toxic solvent-welding agents.

Hot-wedge welding machine

## miniwelder roof2

- Suitable for all pitched roofs, even with exceptional strain
- Ideal for prefabrication
- For thin 0.3–1 mm PVC and TPO inner roof membranes
- Can be used at both high and low outdoor temperatures
- Safe contact welding thanks to the aluminum steel hot wedge
- Ergonomic guide bar
- User-friendly and weighs only 4 kg
- No expensive, toxic solvent-welding agents required

#### Technical data

Voltage	V~	120 / 230
Frequency	Hz	50 / 60
Max. power	W	800
Temperature	°C	60 - 480
Hot wedge material		aluminum
Hot wedge width (without test channel)	mm	40
Max. overlap	mm	80
Speed	m/min	0.4 - 7.5
Dimensions (L $\times$ W $\times$ H)	mm	228 × 228 × 170
Weight (without guide bar)	kg	4
Conformity marking		C€
Protection class I		<b></b>

### **Delivery contents**

Instruction manual, transport box, guide bar, Allen Key, cleaning brush

#### Article no.

miniwelder roof2, 230 V / 800 W, with EU plug	158.291
miniwelder roof2, 120 V / 800 W, with US plug	125.505











**158.977 (230 V) 151.958 (120 V)**Hot wedge, 40 mm
Chromium steel (for PVC)

158.976 (230 V) 158.720 151.957 (120 V) Hot wedge, 40 mm copper Miniwelder guide bar







# roofer RW3400: the compact welding machine for roofs

With the roofer RW3400, you obtain a high welding performance at a low price The overlap welding machine is ideal for all thermoplastic membranes up to 1.8 mm. With its automatic start-up system and ease of use, the RW3400 guarantees reliable welds.

# Welding machine

# roofer RW3400

- Freely-selectable speed up to 7.5m per minute
- High-performance 3400W hot-air gun for the desired temperature and air volume
- Automatic start-up system for optimal welding start
- Guide bar and handle for ergonomic use
- Integrated laser control



Voltage	V~	230
Max. power	W	3500
Temperature	°C	20 - 600
Weld seam width	mm	40
Speed	m/min	1.0 - 7.5
Dimensions (L $\times$ W $\times$ H)	mm	$445 \times 280 \times 320$
Weight (with guide bar)	kg	16
Protection class I		<u> </u>

# **Delivery contents**

Instruction manual, aluminum box, guide bar, cleaning copper brush, heating elements

## Article no.

roofer RW3400, 40 mm, 230 V / 3500 W, with 16 A EEC plug roofer RW3400, 40 mm, 230 V / 3500 W, with EU plug 145.450

#### Kit

Energy 1600 hand tool including wide slot nozzle, 20 and 40mm, and hand pressure roller

120.882







123.287 Overlap welding nozzle, 40 mm

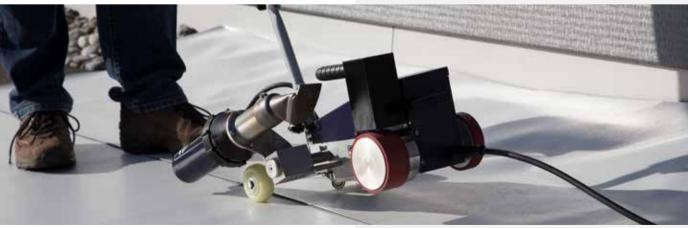


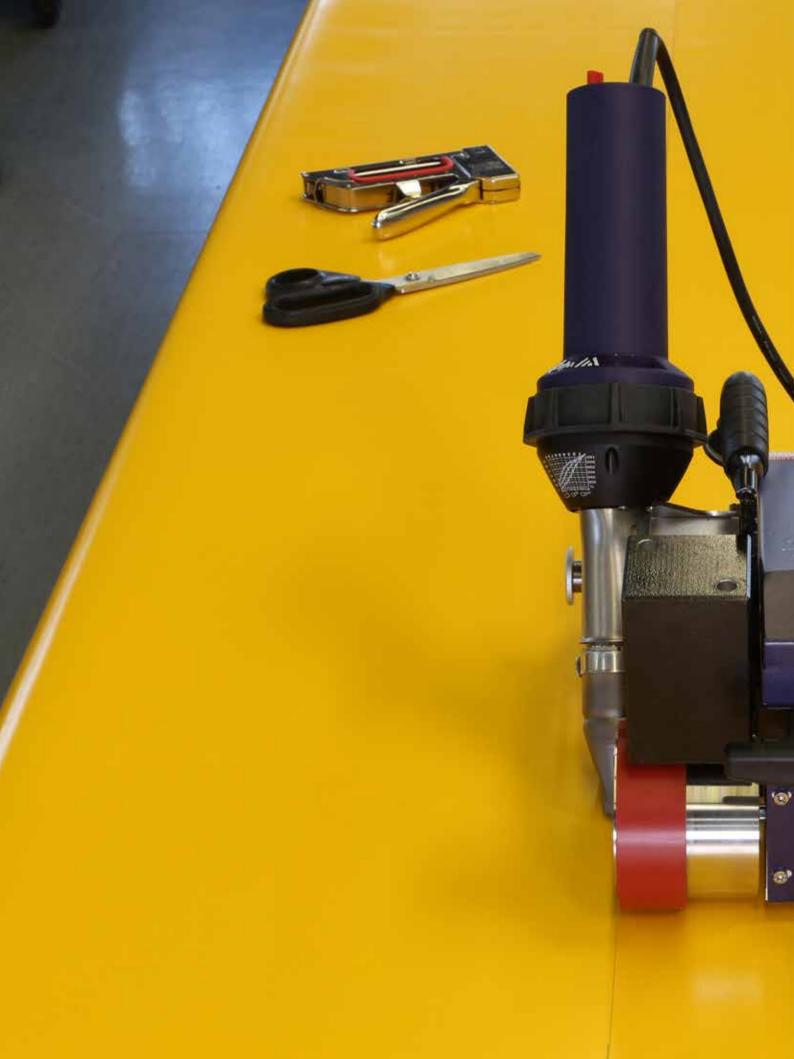
**132.028** Additional weight 0.6 kg



130.594 Heating element with protective mica tube









# miniwelder tex1: Superlight welder for thin membranes

miniwelder tex1, the solution for welding thin films. Thanks to the innovative ball wedge, the miniwelder tex1 is suitable for almost any foil or membrane from 0.05 - 1.0 mm.

With the help of its revolutionary control system, welding start-up is child's play. The welder is simple and intuitive to use. You will be convinced by the performance of the miniwelder tex1.

Hot-wedge welding machine

# miniwelder tex1

- Lightweight (3.5 kg)
- Welding speed of up to 7.5 m per minute
- Revolutionary chainless drive technology
- Innovative ball wedge for very thin foils from 0.05 1.0 mm
- Good performance at an affordable price



## Technical data

Voltage	V~	230
Frequency	Hz	50/60
Max. power	W	300
Temperature	°C	60 - 480
Hot wedge material		Aluminium, hard ematalized
Hot wedge width	mm	15
Max. overlap	mm	100
Speed	m/min	0.4 - 7.5
Dimensions (L $\times$ W $\times$ H)	mm	228 × 228 × 170
Weight	kg	3.5
Conformity marking		C€
Weldable materials		PE, PVC, TPO, PP 0.05 - 1.0 mm

# **Delivery contents**

Instruction manual, transport box, Allen Key, cleaning brush

# Article no.

miniwelder tex1, 230 V/300 W, with EU plug

125.666





156.563 Heating wedge complete, 15 mm, aluminium



156.818 Silicone drive roller, 22 × 50 mm, without test channel (1 pair)



**158.720** Miniwelder guide bar





# miniwelder tex2: The expert for thin membranes

The miniwelder tex2 is ideal for thin materials. Thanks to the welder's optimized wedge geometry, the miniwelder tex2 welds 0.1 to 1.0 mm membranes perfectly. With the help of its revolutionary control system, welding start-up is child's play. The welder is simple and intuitive to use. You will be convinced by the performance of the miniwelder tex2.

Hot-wedge welding machine

# miniwelder tex2

- Lightweight (3.5 kg)
- Welding speed of up to 7.5 m per minute
- Revolutionary chainless drive technology
- Ideal for thin membranes
- Good performance at an affordable price



# Technical data

Voltage	V~	230
Frequency	Hz	50 / 60
Max. power	W	800
Temperature	°C	60 - 480
Hot wedge material		Stainless steel/copper
Weld seam width	mm	20
Max. overlap	mm	100
Speed	m/min	0.4 - 7.5
Dimensions (L $\times$ W $\times$ H)	mm	$228\times228\times170$
Weight	kg	3.5
Conformity marking		C€
Weldable materials		PE, PVC, TPO, PP 0.1 - 1.0 mm

# **Delivery contents**

Instruction manual, transport box, Allen Key, cleaning brush

## Article no.

 $\begin{array}{ll} \mbox{miniwelder tex2, } 230\mbox{V/800W (stainless steel for PVC), EU plug} & 154.883 \\ \mbox{miniwelder tex2, } 230\mbox{V/800W CU (copper), EU-plug} & 154.885 \\ \end{array}$ 









156.668 (230 V) Hot wedge, 20 mm Stainless steel (for PVC)

**156.616 (230 V)** Hot wedge, 20 mm copper

156.818 Silicone drive roller, 22 × 50 mm, without test channel (1 pair)



**158.720** Miniwelder guide bar





# foiler ETL: compact and strong

The intuitive use and automatic start of this hot air machine makes welding sheets and advertising banners easy. The integrated guide roller ensures optimal track guidance for overlap welding and hem seams. Whether the materials are thick or thin, the foiler ETL offers you perfect welding of membranes and advertising banners.

# Welding machine

# foiler ETL

- Automatic start when swiveling
- Integrated guide roller
- Weld seam widths of 20 or 30 mm
- Lightweight
- Welds thick or thin membrane and advertising banners



# Technical data

Voltage	V~	230
Max. power	W	1700
Temperature	°C	40 - 530
Weld seam width	mm	20 / 30
Speed	m/min	0.4 - 7.5
Dimensions (L $\times$ W $\times$ H) (without welding guide)	mm	445 × 280 × 320
Weight	kg	11
Protection class I		<u> </u>

# **Delivery contents**

Tool, instruction manual, (lifting device 159.531 not included in purchase price)

## Article no.

foiler ETL, 230 V / 1700 W, 20 mm, with EU plug	141.900
foiler ETL, 230 V / 1700 W, 30 mm, with EU plug	141.901





123.627 Overlap welding nozzle, 20 mm



123.663 Overlap welding nozzle, 30 mm



131.849 Weight with handle 3 kg complete



**126.096** Complete guide bar



123.805 Heating element with protective mica tube



159.531 Lifting device

# **General accessories**



130.611 Silicone pressure roller 40 mm



130.146 Silicone pressure roller 30 mm



**130.612** Brass brush





# foiler: the reliable hot-air machine for sheets and advertising banners

The foiler ensures simple and reliable welding of sheets and advertising banners. The weld seam width can be set to 20 or 30 mm as required. Thanks to the air volume and temperature control, you can adjust the welding settings to suit your needs. The foiler is your welding machine for individual welding applications.

# Welding machine

# foiler

- Weld seam width of 20 or 30 mm as required
- Freely-selectable welding speed: up to 7.5 m per minute
- Temperature up to 530°C
- Automatic cooling function
- Process control display

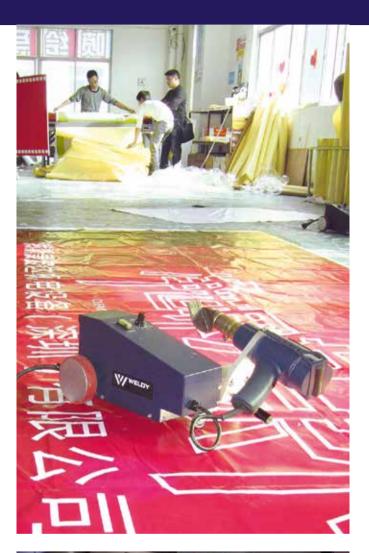


# **Delivery contents**

Tool, instruction manual, (weight 131.849 not included in purchase price)

# Article no.

foiler, 230 V / 2100 W, 20 mm, with EU plug	155.831
foiler, 230 V / 2100 W, 30 mm, with EU plug	155.832
foiler, 230 V / 2100 W, 20 mm, with CN plug	132.000
foiler, 230 V / 2100 W, 30 mm, with CN plug	133.345





123.627 Overlap welding nozzle, 20 mm



**123.663**Overlap welding nozzle, 30 mm



131.849 Weight with handle 3 kg complete



119.654 Heating element with protective mica tube for Weldy Plus



159.531 Lifting device

# **General accessories**



130.611 Silicone pressure roller 40 mm



130.146 Silicone pressure roller 30 mm



**130.612** Brass brush









# WGW 300: Weldy hot wedge welding machine for welding geomembranes

The robust and reliable Weldy hot-wedge welding machine, WGW 300, is suitable for safely welding geomembranes in mines, landfills, ponds, fish breeding basins etc.

Hot-wedge welding machine

# **WGW 300**

- User-friendly and practical design
- Direct controls for temperature and air volume
- · Powerful and durable drive motor
- Perfect welding thanks to optimal seam geometry
- Large rollers for uneven ground



# Technical data

Voltage	V~	230
Max. power	W	1750
Temperature	°C	~450
Hot wedge material		Copper
Weld seam width	mm	2 × 12
Max. overlap	mm	150
Speed	m/min	0.0 - 8.5
Dimensions (L $\times$ W $\times$ H)	mm	$445 \times 323 \times 315$
Weight	kg	15
Protection class I		<b></b>
		UD DE (0.0.0.E)

HD-PE (0.8-2.5 mm) LD-PE/TPO/FPO/PVC\* (0.8 - 3.0 mm) Geotextile

\*PVC only with steel wedge

# **Delivery contents**

Weldable materials

Instruction manual, transport box, 3 Allen Keys, spare fuses, cleaning brush

## Article no.

WGW 300, 230 V / 1750 W, industrial plug 802.235

No sale to EU and EFTA countries.







# miniwelder geo2: lightweight

This quick and lightweight welding machine is ideal for geomembranes from 0.5 to 1.5 mm thick (HDPE 0.4 - 1.0 mm; TPO 0.7 - 1.5 mm). The miniwelder geo2 can be used to weld fish farm and water tanks, in foundation sealing and many other industrial areas. The miniwelder geo2 distinguishes itself through its revolutionary drive technology and its intuitive use. Temperature and speed easily can be activated and deactivated by means of two buttons, and adjusted using two dials. The current process status is displayed by two LEDs.

Hot-wedge welding machine

# miniwelder geo2

- Lightweight (< 4 kg)
- Welding speed up to 7.5 m per minute
- Intuitive operation
- Revolutionary chainless drive technology
- Automatic wedge positioning

# 120 / 230 50 / 60 800 60 - 480 Copper / Chrome steel 2 × 12 100 0.4 - 7.5 228 × 228 × 170 3.9 C€ □ LDPE, PVC\* (0.5 - 1.5 mm) TPO/FPO (0.7 - 1.5 mm) HDPE (0.4 - 1.0 mm) \* PVC only with steel wedge

# Technical data

Voltage	V~	120 / 230
Frequency	Hz	50 / 60
Max. power	W	800
Temperature	°C	60 - 480
Hot wedge material		Copper / Chrome steel
Weld seam width	mm	2 × 12
Max. overlap	mm	100
Speed	m/min	0.4 - 7.5
Dimensions (L $\times$ W $\times$ H)	mm	228 × 228 × 170
Weight	kg	3.9
Conformity marking		C€
Protection class I		
Weldable materials		LDPE, PVC* (0.5 - 1.5 mm) TPO/FPO (0.7 - 1.5 mm)

# **Delivery contents**

Instruction manual, transport box, Allen Key, cleaning brush

## Article no.

miniwelder geo2, 230 V / 800 W, Copper, EU plug	154.880
miniwelder geo2, 230 V / 800 W, FE Chome steel, EU plug	154.884
miniwelder geo2, 120 V / 800 W, Copper, US plug	125.503







156.617 (230 V) 156.204 (120V) Hot wedge, 56 × 36 mm, copper with test channel



156.667 (230 V) 156.205 (120 V) Hot wedge, 56 × 36 mm, with test channel, steel (for PVC)



156.818 Silicone drive roller, 22 × 50 mm, without test channel (1 pair)



156.164 Drive roller, steel, 22 × 36 mm, with test channel (1 pair)



**158.720** Miniwelder guide bar



# Test needle: for the non-destructive leakage test

This robust test instrument can be used to quickly and simply test overlap weld seams for airtightness.

## Test instrument

# **Test needle**

- Noncorrosive stainless steel
- Pressure display up to 6 bar
- Handy air pressure valve
- Sealed, enclosed air outlet
- Robust needle for demanding onsite use

 Every pressure gauge is checked prior to leaving the production facility





**124.307** Replacement needle

Article no. WELDY test needle











# booster EX2 / booster EX3: strong

The booster plays to its strengths in plastics plants, tanks and underground engineering. It comes into its own for welding complete containers, facilities, pipe constructions or landfill sites. With the booster, you can achieve high-quality work on all common polyolefins. In contrast to the short and compact, booster EX2, the booster EX3, with a maximum output of 3.4 kg per hour, is ideal when working standing up.

Hand extruder

# **booster EX2**

- Motor protection with optical display
- Double-sided wire feed
- Rotating handle
- 360° rotating welding shoes
- Additional handle that fits onto the side



## Technical data for booster EX2

Voltage	V~	230
Max. power	W	3000
Welding wire	mm	Ø3/Ø4
Material		HD-PE , $LD-PE$ , $LLD-PE$ , $PP$
Max. material output	kg/h	2.5
Dimensions (L $\times$ W $\times$ H)	mm	$500\times140\times380$
Weight	kg	6.4
Conformity marking		C€
Protection class II		

# Delivery contents kit

Instruction manual, transport case, T-handle Allen Key, carbon brush for drive motor, K8/10 welding shoe kit, heating element, brass brush

## Delivery contents CN set

Instruction manual, transport case, T-handle Allen Key, carbon brush for drive motor, brass brush

# Article no.

booster EX2, 230 V/3000 W, EU plug, kit	146.738
booster EX2, 230 V/3000 W, EU plug, CN set	145.934

Hand extruder

# **booster EX3**

- Only 6.9 kg/15.2 lbs heavy
- CE Conformity marking
- Ergonomic rotary handle
- High-quality barrel extruder
- Easy to operate



## Technical data for booster EX3

Voltage	V~	230
Max. power	W	3000
Welding wire	mm	Ø3/Ø4
Material		HD-PE , LD-PE , LLD-PE , PP
Max. material output	kg/h	3.4
Dimensions (L $\times$ W $\times$ H)	mm	$630 \times 140 \times 380$
Weight	kg	6.9
Conformity mark		C€
Protection class II		

# Delivery contents kit

Instruction manual, transport case, T-handle hex socket wrench, carbon brush for the drive motor, UBL30/1.5 welding shoe kit, heating element, brass brush

## Delivery contents CN set

Instruction manual, transport case, T-handle hex socket wrench, carbon brush for the drive motor, brass brush

# Article no.

booster EX3, 230 V/3000 W, EU plug, kit 146.917 booster EX3, 230 V/3000 W, EU plug, CN set 145.936







**115.366** Welding wire HDPE, Ø 4 mm, black, 5 kg



115.355 119.178 Welding wire PP, Ø 4 mm, Scraper set gray/beige, 5 kg





131.693 PTFE pressure roller



**116.900**Heating element with protective mica tube, 2-pin



**170.652** Heating element with protective mica tube, 3-pin



# Application

1.1.1	
TTT	++
++	+
+++	++
+++	++
++	+
+++	++
++	-
+++	+++
+++	++
++	+++
+++	+
++	-
+	+++
	+++ +++ ++ ++ ++ ++ ++ ++ ++





# Welding shoes



126.102 Basic welding shoe, complete



126.100 Blank welding shoe kit



**126.101**Welding shoe kit UBL30/1.5



**126.116**Welding shoe kit K8/10



126.105 Welding shoe fillet weld K8/10



126.106 Welding shoe fillet weld K15



**124.430** Welding shoe V-weld V8/10-X15/20



**124.431** Welding shoe V-weld V12-X25



**124.432** Welding shoe V-weld V15-X30



124.582 Welding shoe overlap UBL25



124.583 Welding shoe overlap UBL30



124.585 Welding shoe overlap UBL35



124.610 Welding shoe outer corner weld CO15



124.611 Welding shoe corner weld Ø 14 CL 14



124.628 Welding shoe corner weld Ø 20 CS 20





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